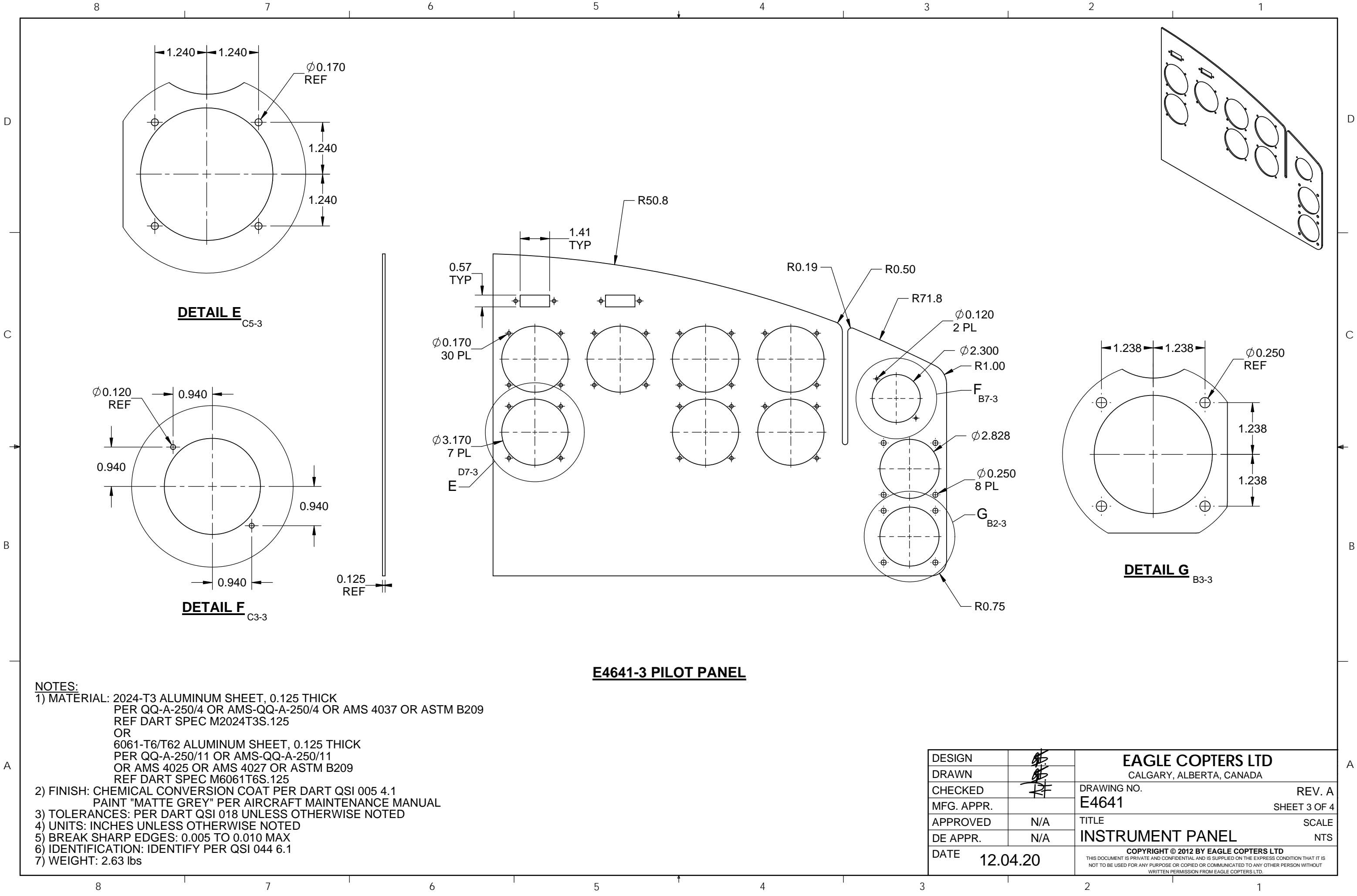


**E4641-1 CO-PILOT PANEL**  
AUXILIARY VIEW

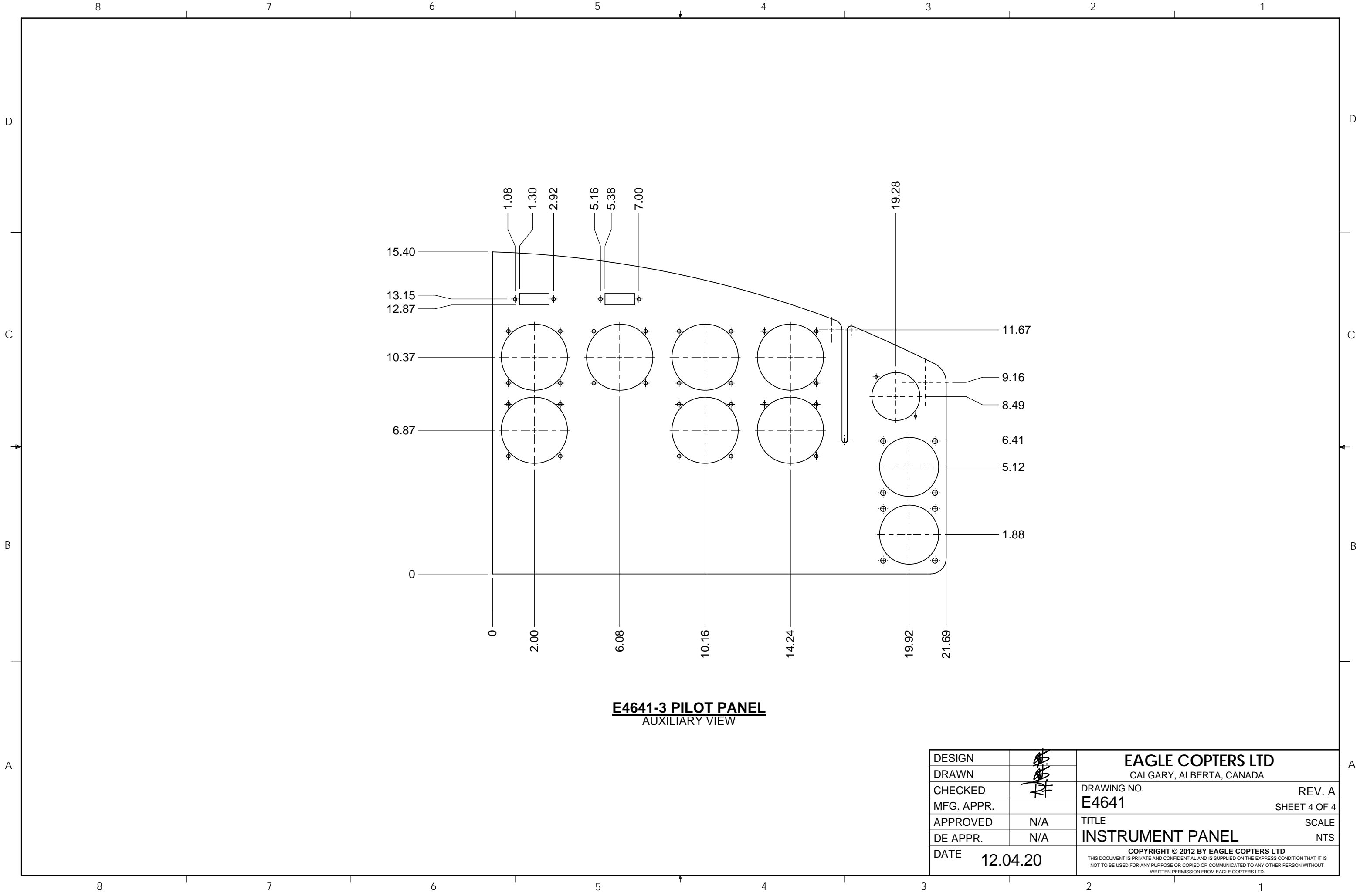
DESIGN		<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA			
DRAWN					
CHECKED		DRAWING NO. <b>E4641</b>	REV. A SHEET 2 OF 4		
MFG. APPR.		TITLE <b>INSTRUMENT PANEL</b> SCALE NTS			
APPROVED	N/A				
DE APPR.	N/A	DATE <b>12.04.20</b>			
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E4641-3 PILOT PANEL

NOTES:  
1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.125 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.125  
OR  
6061-T6/T62 ALUMINUM SHEET, 0.125 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S.125  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PAINT "MATTE GREY" PER AIRCRAFT MAINTENANCE MANUAL  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 2.63 lbs

DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
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MFG. APPR.			
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	INSTRUMENT PANEL	NTS
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MFG. APPR.		<b>INSTRUMENT PANEL</b>	
APPROVED	N/A		
DE APPR.	N/A	SCALE NTS	
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